

Work Order ID 156031***156031***

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Monday, January 23, 2017 3:15:05 PM

Item ID: D5076-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Bracket Assembly
Start Date: 1/23/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 1/27/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: mkf Date: 17-1-23 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5076	A

100

0.00

100

Small Fab

Memo

0.04

Small Fab

1- Assemble as per dwg

TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1

1 Ø 17-1-24 **DAS 19 9-89**

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

1 **DAS 38 9-89**
JAN 24 2017

120

0.00

120

Packaging

Memo

0.00

Packaging

57617

1 **DAS 6 9-89**
JAN 24 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
130									
QC	Memo	0.02							
Quality Control									
							DAS 21 9-89		JAN 24 2017

Picklist Print

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Work Order ID: 156031

156031

Parent Item: D5076-041

D5076-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 1/23/2017

Required Date: 1/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN525-832R7

Purchased

No

Each

109.0000

4

**

AN525-832R7

Screw

17-1-24

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

87

m136147

87

ST328

22

m134070

22

4

D4434-045

Manufactured

No

Each

1.0000

1

**

D4434-045

Fwd Outboard Bracket Assembly

DAS
30
9-89

JAN 23 2017

Location

Loc Qty

Loc Code

ST619

1

151744

1

Each

0.0000

1

**

D5076-043

Manufactured

No

D5076-043

Fwd Inboard Bracket Assembly

DAS
30
9-89

JAN 23 2017

8155204